

# **Acryl Deco-Adhesive**

Versatile dispersion based adhesive



PRODUCT DESCRIPTION

Zwaluw Deco-Adhesive is a versatile adhesive based on acrylic dispersion. The adhesive cures due to evaporation of water to form a strong and durable bond.

### **KEY BENEFITS**

- Solvent free
- Suitable for EPS and XPS
- Paintable with water based and synthetic paints
- Perfect adhesion without use of primer on most, even slightly damp substrates
- Almost odourless
- Easy to apply and clean
- Non corrosive towards metals

## **APPLICATIONS**

Zwaluw Deco-Adhesive was specifically developed for bonding wood, chipboard, hardboard and uPVC on brickwork, stone or concrete. Also suitable for EPS and XPS and bonding ceramic tiles to porous substrates. For interior use.

## **DIRECTION FOR USE**

Apply as an adhesive in a 'ventilating' way in vertical stripes or dots with 10-20 cm distance in between. The material must be

put into place by shoving and pushing firmly. For further questions, please consult our technical department.

## **TECHNICAL SPECIFICATIONS**

Application Temperature		+5°C to +40°C
Base		Acrylic dispersion
Curing Time	@ +23°C/50% RH	
Density		1,90 g/ml
Flow	ISO 7390	< 2 mm
Frost Resistance		up to -15°C
Open Time		5-10 minutes
Temperature Resistance		-20°C to +75°C
Usage		600ml/m2

These are typical values

## SURFACE PREPARATIONS AND FINISHING

Application temperature +5°C to +40°C (applies to environment and substrates). All substrates must be solid, clean, dry, and free of grease and dust. Substrates to be cleared of all loose particles, absorbent substrates do not need to be fully dry. Very porous substrates like: gypsum, airated concrete, limestone, etc, need to be primed with a mixture of 1 part Zwaluw Deco-Adhesive and 2 parts water. Always test adhesion prior to application.

## **PAINTABILITY**

Zwaluw Deco-Adhesive is paintable when fully dry. During curing product will show shrinkage, which can cause cracking of the paint. Paintable with water based and synthetic paints. Painting with highly water based paints can create cracking. Recommend testing compatability with paint prior to application..

#### **CLEANING**

Tools should be cleaned after use with water. Hands can be cleaned with Zwaluw Wipes and/or water and soap.

#### **BOSTIK CERTIFICATIONS**

- A+ French VOC Regulation



#### **HEALTH & SAFETY**

Product Safety Data Sheet must be read and understood before use. These are available on request and via our websites

#### **WARRANTY & GUARANTEE**

Bostik warrants that its product complies, within its shelf life, to its specification.

#### **DISCLAIMER**

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